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(54) Title: STEEL SHEET FOR VITREOUS ENAMELING AND PRODUCTION METHOD

(57) Abstract: To provide a non-aging steel sheet for vitreous enameling, the steel sheet being excellent in resistance to bubbles and black spots, without the employment of decarbonization and denitrification annealing that raises the cost of production and also without the addition of expensive elements such as Nb, Ti, etc. that raise the cost of alloys. The steel sheet comprises, in mass, to C: 0.0050% or less, Si: 0.50% or less, Mn: 0.005 to 1.0%, P: 10x(B-11/14xN) to 0.10%, S: 0.080% or less, Al: 0.050% or less, N: 0.0005 to 0.020%, B: 0.60xN to 0.020%, and O: 0.002 to 0.0800%, and the shape of B nitrides is controlled mainly by adjusting hot-rolling conditions.